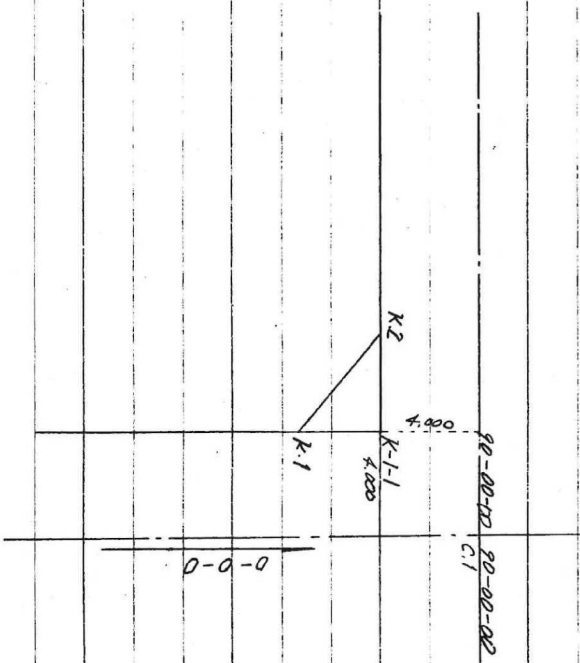






加工物の寸法図

ST	NO.	DA	EA	AZ	COS	SIN	DIST	DX	DY	EX	EY	X	Y	NO.
C.5	C.1			0-00-00								0.000	0.000	C.1
C.1	C.1-1	90-00-00	270-00-00	0.000000	-1.000000	4.000	0.000	-4.000		0.000		0.000	-4.000	C.1-1
C.1-1	K.1-1	90-00-00	180-00-00	-1.000000	0.000000	4.000	-4.000	0.000		-4.000		-4.000	-4.000	K.1-1







ST	NO.	DA	AZ	COS	SIN	DIST	DX	DY	X	Y	NO.
C.5	C.1	0-00-00	0-00-00	1.000000	0.000000	201.217	201.217	0.000	0.000	0.000	C.1
C.1	K.1-1	45-00-00	225-00-00	-0.707107	-0.707107	5.657	-4.000	-4.000	-4.000	-4.000	K.1-1
C.1	K.1	33-00-07	213-00-07	-0.838652	-0.544667	7.344	-6.159	-4.000	-6.159	-4.000	K.1
C.1	K.2	56-38-16	236-38-16	-0.549930	-0.835211	7.274	-4.000	-6.075	-4.000	-6.075	K.2

ST	NO.	DA	AZ	COS	SIN	DIST	DX	DY	X	Y	NO.
C.1	C.2	0-00-00	270-00-00	0.000000	-1.000000	218.044	0.000	-218.044	0.000	-218.044	C.2
C.2	K.3-1	33-31-47	123-31-47	-0.552369	0.833599	7.240	-3.999	6.035	-3.999	-212.009	K.3-1
C.2	K.3	26-04-00	116-04-00	-0.439417	0.898283	9.101	-3.999	8.175	-3.999	-209.869	K.3
C.2	K.4	45-23-29	135-23-29	-0.711921	0.702260	8.594	-6.118	6.035	-6.118	-212.009	K.4

ST	NO.	DA	AZ	COS	SIN	DIST	DX	DY	X	Y	NO.
C.2	C.3	0-00-00	179-59-52	-1.000000	0.000039	236.470	-236.470	0.009	-236.470	-218.035	C.3
C.3	K.5-1	60-46-14	60-46-06	0.488342	0.872652	6.911	3.375	6.031	-233.095	-212.004	K.5-1
C.3	K.5	47-18-50	47-18-42	0.678010	0.735053	8.205	5.563	6.031	-230.907	-212.004	K.5
C.3	K.6	66-52-43	66-52-35	0.392716	0.919660	8.933	3.508	8.215	-232.962	-209.820	K.6

ST	NO.	DA	AZ	COS	SIN	DIST	DX	DY	X	Y	NO.
C.3	C.4	0-00-00	86-30-56	0.060778	0.998151	183.708	11.165	183.368	-225.305	-34.667	C.4
C.4	K.7	74-28-06	340-59-02	0.945427	-0.325834	3.118	-2.948	-1.016	-222.357	-35.683	K.7

ST	NO.	DA	AZ	COS	SIN	DIST	DX	DY	X	Y	NO.
C.4	C.5	0-00-00	55-12-25	0.570614	0.821218	42.214	24.088	34.667	-201.217	0.000	C.5
C.5	K.8-1	47-08-45	282-21-10	0.213930	-0.976849	4.095	0.876	-4.000	-200.341	-4.000	K.8-1
C.5	K.8	33-50-49	269-03-14	-0.016512	-0.999864	5.391	-0.089	-5.390	-201.306	-5.390	K.8
C.5	K.9	67-30-13	302-42-38	0.540395	-0.841411	4.754	2.567	-4.000	-198.648	-4.000	K.9